

# **WOOD GLUE -500**

High Quality, PVA based General Porpuse Adhesive

# **DESCRIPTION:**

- WOOD GLUE -500 is a high performance PVA wood glue which when cured gives strong bonds in general carpentry, arts and crafts applications.
- WOOD GLUE -500 is a general purpose adhesive for paper work and, indoor wood adhesive that is non-flammable and bonds in 24 hours.
- It gives a fast rate of bond strength development, good heat resistance and excellent adhesion on impact testing.

#### **USES:**

Applications include:

- General carpentry
- Arts & Crafts projects
- All woods, including softwood chipboard, blockwood, plywood and hardwood
- Paper work

#### **FEATURES AND BENEFITS:**

- Zero VOC water based
- Non Hazardous & Non flammable

# **Preparation and Application:**

#### GENERAL USE

- Ensure that the surfaces to be bonded are smooth, clean and free from dust or other deposits.

- Wood, plywood, laminated plastics etc. should be of uniform thickness. Some dense hardwoods may require sanding before bonding.
- For best results the moisture content of the surfaces to be bonded should be within the range of 7 – 13% but when pressing at temperatures above 105 C° moisture content should not exceed 10%.

#### FLOORING USE

- For use with pre-finished, laminated and hardwood tongue and groove flooring.
- Apply the adhesive along the full length of the groove, on the top side of the board and also on the end joints.
- After each board has be positioned and tightly fixed using a hammering block, any excess adhesive should be removed with a damp cloth whilst still wet.

WOOD GLUE -500 may be applied by mechanical glue spreader or by hand using a brush or roller. Adhesive coverage between 80 and 180g sq/m are suitable depending on the surfaces to be bonded. When bonding different timbers such as teak and high-density hardwoods WOOD GLUE -500 should be applied to both surfaces of the joint. It should be noted that adhesive coverage has a considerable influence on both assembly and setting times (see below)



#### coverage

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# **PACKAGING:**

- 0.6 kg cans (20 Pcs in carton)
- 3.5 kg cans (4 Pcs in carton)
- 30 kg Drums

# **CLEAN UP INSTRUCTIONS:**

- Wipe excess glue from joints with clean wet cloth before glue sets.
- Clean up excess and equipment with water prior to setting

#### **PRECAUTIONS:**

 Do not use on joints exposed to water or high humidity, not suitable for structural applications such as tables, chairs or other wooden furniture

# **SHELF LIFE / STORAGE:**

- Shelf life is up to 12 months when stored in original, unopened container, Stored in a cool, dry place, out of direct sunlight.
- For maximum shelf life, store between 5° and 30°C.
- Do not allow product to freeze.
- Ensure containers are well sealed when not in use.

# ENVIRONMENTAL & SAFETY PRECAUTIONS:

- **WOOD GLUE -500** is nonhazardous and nontoxic.
- Care should be taken when handling, that applicators wear PVC or similar gloves and safety goggles.
- For a full MSDS on this product, contact to MBC.